

Date: Monday, 1/16/2006 4:14:43 PM
 User: Kim Johnston

Process Sheet

SPUT
4

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : 500 MIRROR ASSEMBLY
 Job Number : 25507 -1
 Estimate Number : 11970
 P.O. Number : N/A
 This Issue : 1/16/2006 S.O. No. : N/A
 Prsht Rev. : NC
 First Issue : N/A Type : SMALL /MED FAB
 Previous Run : N/A
 Part Number : D500560041
 Drawing Number : N/A D500-560 Rev. 3 pg. 4
 Project Number : N/A
 Drawing Revision : N/A
 Material : N/A
 Due Date : 2/13/2006 Qty: (3) 10 Um: Each
 Written By : SEE COMMENT BELOW
 Checked & Approved By : SEE COMMENT BELOW
 Comment : Est Rev:E 03.10.15 Reformat; Removed D2057 KJ/RF

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels as per PPP D500-560-041 CHG004

2.0 D1048 Clamp



Comment: Qty.: 2.0000 Each(s)/Unit Total : 20.0000 Each(s)

Pick:

Qty Part Number Description Batch

2 D1048 Clamp B23480 (6)

ml 06/01/07 (3)

3.0 D1049 Saddle



Comment: Qty.: 2.0000 Each(s)/Unit Total : 20.0000 Each(s)

Pick:

Qty Part Number Description Batch

2 D1049 Saddle B23481 (6)

ml 06/01/07 (3)

4.0 D2010101 Mirror Bracket 369/500



Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

Pick:

Qty Part Number Description Batch

1 D2010-101 Bracket B24060 (A)

ml 06/01/07 (3)

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Part Number: D500560041

Job Number:



Seq. #:	Machine Or Operation:	Description :
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5.0	D2010103	Mirror Arm 369/500
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	D2010-103	Bracket	B23428 (3)

ml 06/01/07

3

6.0	D2011101	Mirror 6"
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	D2011-101	Mirror	B24967 (3)

ml 06/01/07

3

7.0	AN526C1032R10	Screw
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 40.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
4	AN526C1032R10	Screw	M14741 (12)

ml 06/01/07

3

8.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per drawing D500-560

ml 06/01/07

3

9.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

06-01-31

3

10.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Pick Packing Kit

Sur 06/02/07 (3)

06/02/07

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Job Number: 25507

Part Number: D500560041

Job Number:



Seq. #:	Machine Or Operation:	Description :
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11.0	AN34A	Bolt
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 40.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

4 AN3-4A Bolt m18310

C206103106 (3)

12.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
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Comment: INSPECT 100% KITS FOR COMPLETENESS

13.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D500-560-041

Location:

PPP Rev: D

C206102106 (3)

14.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

D 06/02/07 (3)

Job Completion



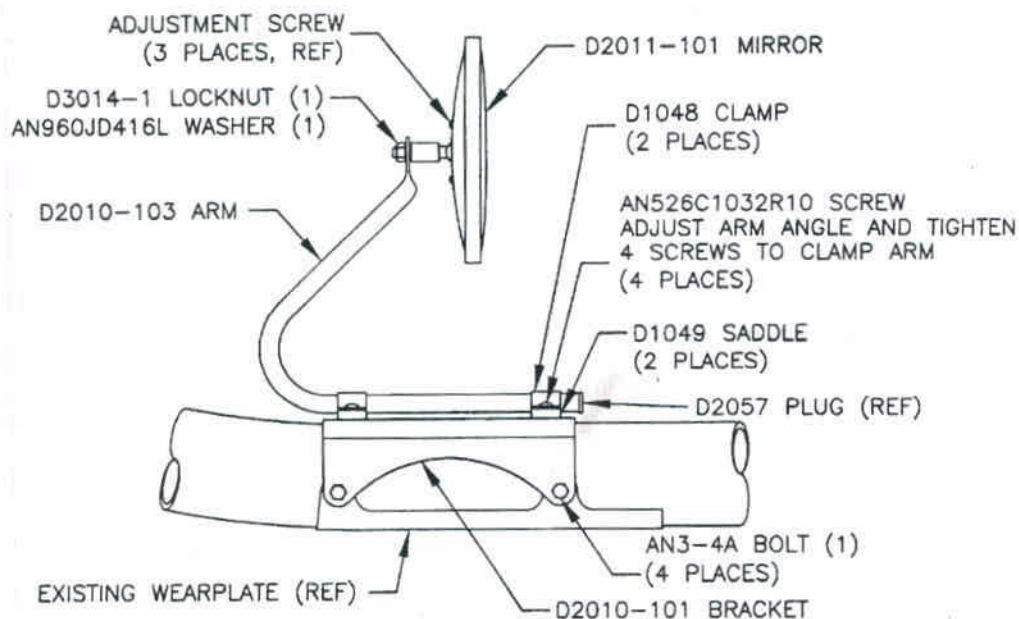


Figure 2: Installation of D500-560-041 Cargo Mirror Assembly

4. WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D500-560-041 Cargo Mirror Assembly	1.0 lb 0.45 kg	-45 in -1.14 m	-45 lb-kg -0.51 m-kg	24 in 0.61 m	24 in-lb 0.27 m-kg

5. PARTS LIST

Qty	Part Number	Description
X	D500-560-041	CARGO MIRROR ASSEMBLY
1	D2011-101	MIRROR
1	*D3014-1	LOCKNUT
1	*AN960JD416L	WASHER
2	D1048	CLAMP
2	D1049	SADDLE
1	D2010-101	BRACKET
1	D2010-103	ARM
4	AN3-4A	BOLT
4	AN526C1032R10	SCREW (OR AN526-1032R10)

* PARTS ARE INCLUDED WITH D2011-101 MIRROR

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 25507